

RV RAXX LLC.
 PO Box 4848
 Manchester, NH 03038-4848
 1-800-723-9823

For further instructions refer to our website @ rvraxx.com

ASSEMBLY/INSTRUCTION MANUAL

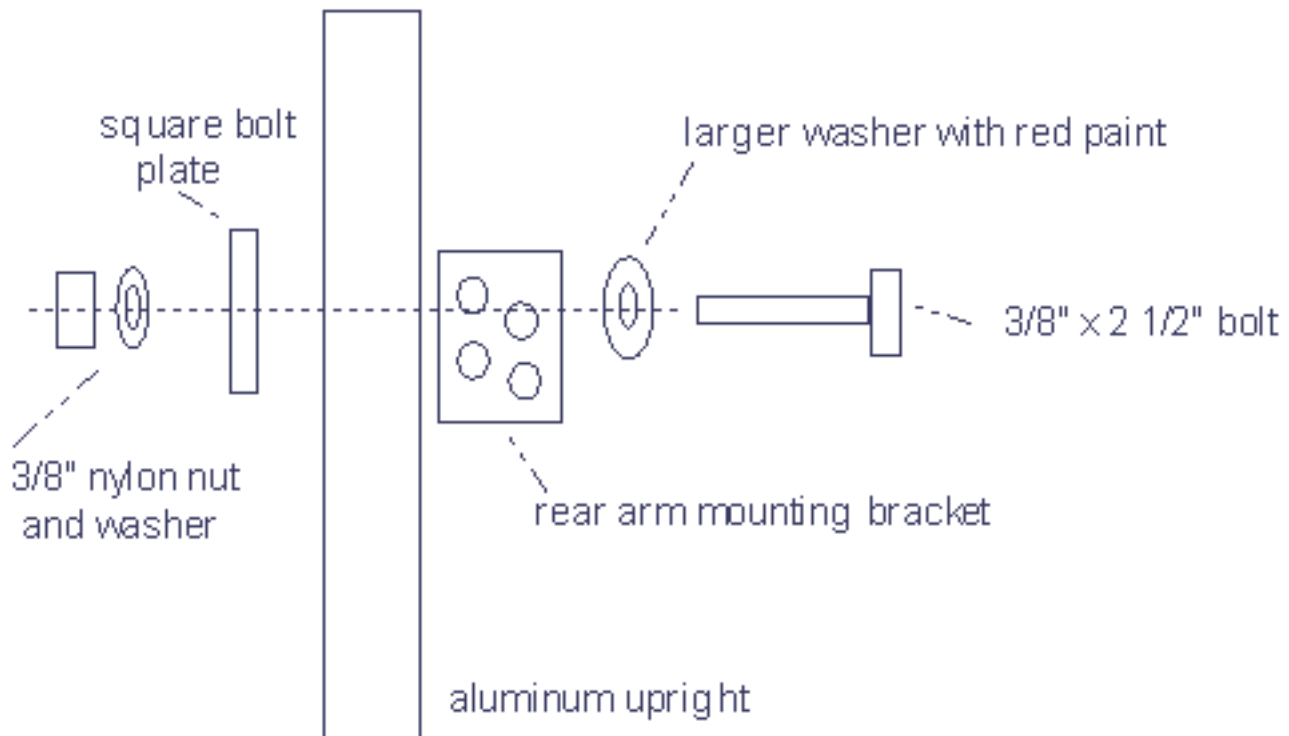
RVR1 Camper Bumper Mount

Parts List:

| | |
|--|--|
| 2- 6' aluminum uprights | 2- "H" slide assemblies |
| 1- lower mounting plate | 4- accessory hangers |
| 2- rear support arms | 2-rear arm mounting brackets |
| 2- black 1" x 5" x 1/8" flat bumper clamp brackets | 4 - 3/8" locking spring pins |
| 4- 3/8" x 5" Bolts (for bumper clamps) | 4- 3/8" x 2 1/2" Bolts |
| 4- 3/8" x 2 1/4" Bolts | 22- 3/8" Washers |
| 12 - 3/8" Nuts | 2 - larger washers (marked with red paint) |

Assembly:

1. Lay lower mounting plate on the center of 4" rear camper bumper. Insert the four 3/8" x 5" bolts with washers through the 4 holes in the corners of the base plate and again through the 2 flat bumper clamp brackets under the bumper. Install a washer and nut on each of the four bolts and tighten.
2. Install the 2 aluminum uprights with series of holes facing inward by placing the bottom of the tube (marked with a red paint dot) into the front "U" shaped brackets on the mounting plate. Insert a 3/8" x 2 1/2" bolt with flat washer through the holes and attach a flat washer and nylon locking nut (do not tighten). Slide the 2 "H" slide assemblies over the aluminum uprights (cable side first) with the decals facing down as shown in picture (pull cables up gently to release locking pins and lock the slide assemblies in the 2nd and the 6th hole from the bottom).
3. Using the two 3/8" x 2 1/2" bolts, nuts, square bolt plates, and washers, attach the two black steel rear support brackets to the middle holes in the aluminum uprights (as in picture) through the top hole in the



back of the “U” shaped bracket marked with a red paint dot (insert bolt with large 3/8” from back with the larger washer marked with red) do not tighten these bolts at this time.

4. Install 2 rear support arms by inserting two 2 1/4”bolts, nuts, and washers or optional spring clips (only to be used if rack needs to be tilted down) through the rear “U” shaped brackets on the lower mounting plate and through the hole in the bottom of the support arms.

5. Lift up on the front of the upright assembly and stand it up so that it is parallel to the back of your camper or slightly leaning toward the camper. Insert a 3/8”x 2 1/4” bolt through the hole in the top of the support arm and one of the holes in the side of the rear arm mounting bracket. If none of these holes work try flipping the bracket upside down by removing the 2 1/2” bolt (from step 4) and use alternate hole that doesn’t have red paint. Once you are satisfied with the positioning, tighten all bolts snugly.

6. Attach 2 sliding accessory mounting brackets to each of the two “H” arms, insert plastic hand knobs (as in picture) and tighten snugly.

7. You are now ready to install your accessories and start using your rack.

* If you are missing any parts or need assistance please contact us !

**** Return Policy:**

Within 30 days of delivery of your order, you may return any merchandise that is in new condition including original packing and accessories or merchandise found to be defective. Please contact us at 1-800-894-7949 to arrange for an RMA (Returned Merchandise Authorization) number. Once your order has arrived back at our warehouse and has been verified, we will credit back the product cost (shipping will not be refunded unless a product was defective) within 2 to 5 days.